



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400314-7

Job Sheet 176634



Part No: RBT400314-7

Job Qty: 8 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/7/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBT400314 Rev A IPP Rev A 18.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/7/18	5/7/18	0.00	0.00	Start Up Waterjet		02-18/05/10
100	Waterjet	8 pcs	5/7/18	5/7/18	0.00	0.80	Waterjet 2 OMAX		02-18/05/10
120	Mori Seiki	8 pcs	5/7/18	5/7/18	0.00	8.00	MORI NV5000-2		J.C.L.
130	QC	8 pcs	5/7/18	5/7/18	0.00	0.00	QC2-2		J.C.L. 19-02-11
140	QC	8 pcs	5/7/18	5/7/18	0.00	0.00	QC8		J.C.L. 19-02-12
170	Outsource	8 pcs	5/7/18	5/7/18	0.00	0.00	Outsource4 ATG		02-19-02-15
180	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging2		02-19-02-15
190	QC	8 pcs	5/7/18	5/7/18	0.00	0.00	QC6		02-19-02-15
200	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1		02-19-02-15
210	QC21-SA	8 Ea	5/7/18	5/7/18	0.00	0.00	QC21		02-19-02-15

Part Op 100 - 1-Cut blank as per DWG. (REB BARN folder) ***O.D. finish bore undersized to be machined as per folio *** DWG
 Descriptions: Rev: A Prog Rev: AA 2-Deburr if necessary
 120 - 1-Machine as per folio FC052 FOLIO REV: AA DWG REV: A 2-Deburr
 170 - Issue P/O to GROUPE ALTECH: P.O. 2018-02-15 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
 CLASS 1, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X8.000	6061T6 Bar 0.375 X 8.000	2.0400 ft (.255 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X8.000	2	5	0

Part Specifications

Specifications could not be found.

Plex 4/30/18 2:09 PM dart.logan.david

✓
Q403

Q403 2 1 0377
FEB 20 2018
FEB 20 2018

DART
AEROSPACE

Container No: S070153

Part: RBT400314-7

Job No: 176634

Serial No/Batch: S070153

Revision: A

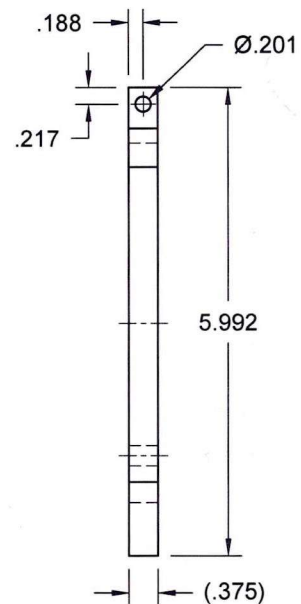
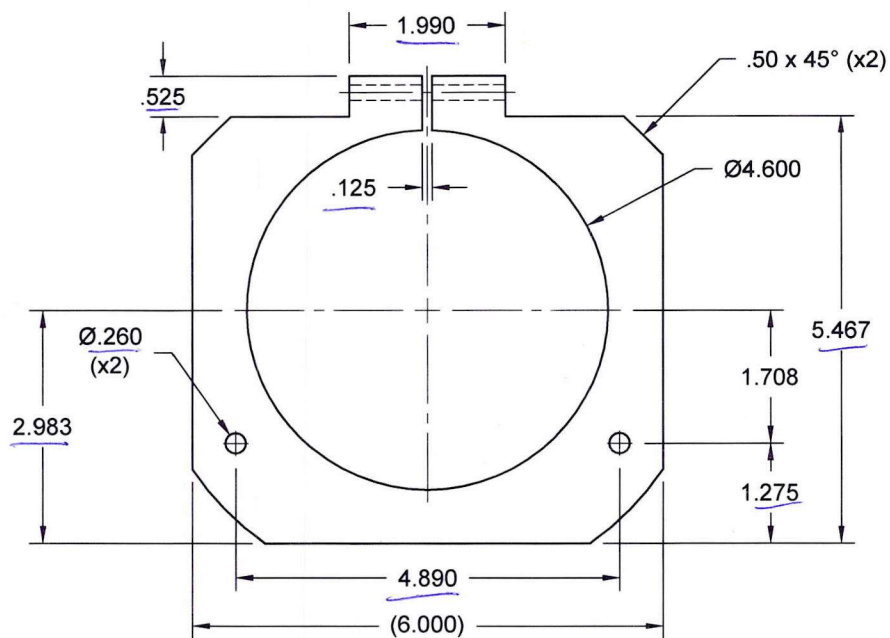
Inspector: A

1270 Aberdeen Street,
Cambridge, ON K6A 1K7
TEL: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/10/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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(-7)
CLAMP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176634
20180430

RED BARN MACHINE	
TITLE MAIN XSMN BACKLASH TOOL	
DWG NO. RBT400314-7	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1 METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-10-11
SHEET 5 of 5	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042622



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042622
PO Date: 2/15/19
Due Date: 2/26/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190501	SWA10A-700	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed - X12		2/20/19	12 pcs	0 pcs	12 pcs	\$9.01/pcs	\$108.12

FEB 22 2019

DP

Line Item Note ** need asap **

2	188710	RBE703A95-0508-00-1	Quill -Issue P/O to GROUPE ALTECH: PO -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95- 0508-00 Rev 5C	Firmed - X11		2/20/19	11 pcs	0 pcs	11 pcs	\$8.26/pcs	\$90.86
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FEB 22 2019

DP

Line Item Note ** need asap **



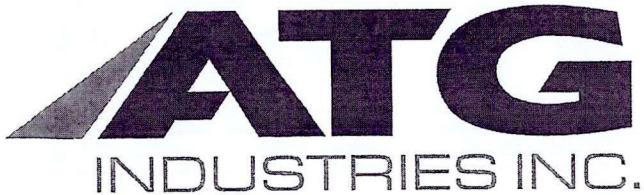
Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042622



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	176634	RBT400314-7	Clamp -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X7	-	2/26/19	7 pcs	0 pcs	7 pcs	\$8.26/pcs	\$57.82
4	190681	647.4410	Rail Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 647.4400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	2/20/19	16 pcs	0 pcs	16 pcs	\$14.06/pcs	\$224.96
Grand Total:											\$481.76



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917297

Date: 22-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: SWA10A-700A Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 24621	Rev: 4	PO: PO042622 Line: 1
11 ea	Part: RBE703A95-0508-00-1 Quill Anodize per MIL-A-8625F, Type II, Class 2, Color, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24622	Rev: 5C	PO: PO042622 Line: 2
7 ea	Part: RBT400314-7 Clamp Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24630	Rev:	PO: PO042622 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/2/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			